

For welding consumables and related products  
 Conforms to Workplace Hazardous Materials Information System (WHIMS) Rev. Nov. 1988  
 May be used to comply with Osha's Hazard Communication Standard, 29 CFR 1910.1200. Standard must be consulted for specific requirements.  
 Maybe used to comply with **Council Directive 2006/121/EC** relating to the classification, packaging and labelling of dangerous substances.  
 Blank spaces are not permitted. If any item is not applicable, or no information is available, the space must be marked to indicate that.

**1. Product and Company Identification****1.1 Product information.****Product type:**

solid wire, high alloyed

**Product name:****LAWI 43 BE****1.2 Supplier:**LAWITEX GmbH  
Hitdorfer Str. 10 c  
40764 Langenfeld**2. Composition/Information on Ingredients**

Description:

This product contains chrome, iron and molybdenum.

Risky ingredients:

CAS-Nr.

7440-47-3 136-52-7

Type of Ingredient:

Cr Co

Ingredient [weight-%]:

2,5-10% &lt;1%

Danger icon

not listed Xn

Risk category:

not listed R42/43

**3. Hazards Identification**

Different kinds of fume and dust occur during the welding and grinding process. Nickel oxides might occur, which are classified as carcinogenic. In addition irritant substances such as fluorides and manganese oxides as well as fine dusts (mostly iron oxides) occur.

**4. Emergency and first aid procedures**

Remove from dust of fume exposure. If breathing has stopped perform artificial respiration. Summon medical aid immediately.

Inhalation:

If breathing is difficult, provide fresh air and call physician.

Skin contact:

For skin burns from arc radiation, see physician. Affected skin has to be washed carefully with soap.

Eye contact:

For radiation burns due to arc flash, see physician. Under flowing water wash out the wide opened eyelid

After swallow:

not listed

**5. Fire fighting measures**

not usable, the product is neither flammable nor explosive

possible fire extinguishing:

not usable

**6. Accidental release measures****Release**

not usable

**7. Handling and Storage****7.1 Handling**

Advise of precaution measures:

UVV (VBG 15) has to be followed

**7.2 Storage**

Standards for stockrooms/container:

special standards for stockrooms/container do not exist

**Material Safety Data Sheet**

For welding consumables and related products  
 Conforms to Workplace Hazardous Materials Information System (WHIMS) Rev. Nov. 1988  
 May be used to comply with Osha's Hazard Communication Standard, 29 CFR 1910.1200. Standard must be consulted for specific requirements.  
 Maybe used to comply with **Council Directive 2006/121/EC** relating to the classification, packaging and labelling of dangerous substances.  
 Blank spaces are not permitted. If any item is not applicable, or no information is available, the space must be marked to indicate that.

**8. Exposure Controls/Personal Protection****8.1 additional advises**

The measures under point

**for technical machines**

7.1 has to be taken into consideration

**8.2 Components with working place related limit****Values which must be supervised****Identification of Substance****CAS-No.****limit value**

copper

7440-50-8

1 mg/m<sup>3</sup> (TRK) total weight

copper smoke

7440-50-8

0,1 mg/m<sup>3</sup> (TRK)

cobalt

136-52-7

&lt;1%

manganese oxide (Mn304)

1317-35-7

1 mg/m<sup>3</sup> (TRK) total weight

fine dust

-

6 mg/m<sup>3</sup> (TRK)

ozone

10028-15-6

0,2 mg/m<sup>3</sup> (TRK)**8.3 Personal safety equipment**

Respiratory, hand, eye,

Safety and hygienic protection

follow UVV (VBG 15) §27

in the workroom drinking or eating is not allowed to

**9. Physical and Chemical Properties**

manifestation:

solid wire, high alloyed

safety relevant data:

not applicable

**10. Stability and Reactivity**avoid contact with acids and bases  
Product is stable until 1200C.**11. Toxicological Information**

follow point 3

**12. Ecological Information:**

Welding consumables and materials could degrade/weather into components originating from the consumables or from the materials used in the welding process. Avoid exposure to conditions that could lead to accumulation in soils or groundwater.

**13. Disposal Considerations****Waste Disposal Method:**

Prevent waste from contaminating the surrounding environment. Discard any product, residue, disposable, container or liner in an environmentally acceptable manner, in full compliance with federal, state and local regulations.

**14. Transport Information**

No international regulations or restrictions are applicable

**15. Regulatory Information****15.1 registration mark****not listed**

registration letter

not listed

Danger icon

not listed

Risk category

not listed

Security category

not listed

For welding consumables and related products  
Conforms to Workplace Hazardous Materials Information  
System (WHIMS) Rev. Nov. 1988  
May be used to comply with Osha's Hazard Communication  
Standard, 29 CFR 1910.1200. Standard must be consulted for  
specific requirements.  
Maybe used to comply with **Council Directive 2006/121/EC**  
relating to the classification, packaging and labelling of  
dangerous substances.  
Blank spaces are not permitted. If any item is not applicable, or  
no information is available, the space must be marked to  
indicate that.

---

**15.2 national regulations**

Advice of working restrictions

not usable

Malfunction V:

not usable

classification about VbF:

not usable

technical instructions AIR:

1 mg/m<sup>3</sup>, by a mass power > 5 g/h

Danger grade of water:

not expected

Other regulations:

not announced