### **Material Safety Data Sheet** Page 1 LAWI 48 For welding consumables and related products Welding technology Conforms to Workplace Hazardous Materials Information System (WHIMS) Rev. Nov. 1988 May be used to comply with Osha's Hazard Communication Standard, 29 CFR 1910.1200. Standard must be consulted for specific requirements. Maybe used to comply with Council Directive 2006/121/EC relating to the classification, packaging and labelling of dangerous substances. Blank spaces are not permitted. If any item is not applicable, or no information is available, the space must be marked to

indicate that.

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Ι.	Product	ana	Combany	Identification

**Product information.** 1.1

> **Product type:** solid wire, high alloyed

**Product name: LAWI 48** 

1.2 **Supplier:** LAWITEX GmbH Hitdorfer Str. 10 c

		40764 Langenfeld			
2.	Composition/Information on Ingredients				
	Description:	This product contains of $\geq 1$ weight			
	Distriction and diseases	-% Nickel and < 1 weight-% Cobalt.			
	Risky ingredients:	This product contains no risky Ingredients			
	CAS-Nr.	not listed			
	Type of Ingredient:	not listed			
	Ingredient [weight-%]:	not listed			
	Danger icon Risk category:	not listed not listed			
	Hazards Identification				
3.	nazarus luentineation	Different kinds of fume and dust occur during the welding and grinding			
		process. Nickel oxides might occur, which			
		are classified as carcinogenic. In addition			
		irritant substances such as fluorides and			
		manganese oxides as well as fine dusts (mostly iron oxides) occur.			
4.	Emergency and first aid procedures	(mostly from omass) occur			
т.	Remove from dust of fume exposure. If breathing has stopped perform artificial respiration. Summon				
	medical aid immediately.				
	Inhalation:	If breathing is difficult, provide fresh air			
	Skin contact:	and call physician. For skin burns from arc radiation, see			
	Skiii Contact.	physician. Affected skin has to be washed			
		carefully with soap.			
	Eye contact:	For radiation burns due to arc flash, see			
		physician. Under flowing water wash out			
	After swollow:	the wide opened eyelid not listed			
5.	Fire fighting measures	not usable, the product is neighter			
		flammable nor explosive			
	possible fire extinguishing:	not usable			
6.	Accidental release measures				
	Release	not usable			
7.	Handling and Storage				
7.1	Handling				

Advise of precaution measures: UVV (VBG 15) has to be follown

**Storage** 7.2

> Standarts for stockrooms/container: special standards for

stockrooms/container do not exist

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8.	Exposure Controls/Personal Protection				
8.1	additional advises	The measures under point			
	for technical machines		7.1 has to be taken into consideration		
8.2	Components with working place related limit				
	Values which must be supervised				
	Identification of Substance	CAS-No.	limit value		
	Manganese oxide (Mn3O4)	1317-35-7	$1.0 \text{ mg/m}^3 \text{ (TRK)}$		
	Fluorides	-	$6.0 \text{ mg/m}^3 \text{ (TRK)}$		
	Ozone	10028-15-6	$0.2 \text{ mg/m}^3 \text{ (TRK)}$		
8.3	Personal safety equipment				
	Respiratory, hand, eye,		follow UVV (VBG 15) §27		
	Safety and hyhienic protection		in the workroom drinking or eating is not		
			allowed to		
9.	Physical and Chemical Propert	ties			
	manifestation:		solid wire, high alloyed		
	safety relevant data:		not applicable		
10.	Stability and Reactivity		avoid contact with acids and bases		
			Product is stable until 1200C.		
11.	Toxicological Information		follow point 3		
12.	Ecological Information:		Welding consumables and materials could degrade/weather into components originating from the consumables or from the materials used in the welding process. Avoid exposure to conditions that could lead to accumulation in soils or groundwater.		
13.	Disposal Considerations		Waste Disposal Method: Prevent waste from contaminating the surrounding environment. Discard any product, residue, disposable, container or liner in an environmentally acceptable manner, in full compliance with federal, state and local regualtions.		
14.	Transport Information				
			No international regulations or restrictions are applicable		
15.	Regulatory Information				
15.1	registration mark		not listed		
	registration letter		not listed		
	Danger icon		not listed		
	Risk category		not listed		
	Security category		not listed		



## Welding technology

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# 15.2 National regulations

Advice of working restrictions not usable Malfunction V: not usable classification about VbF: not usable

technical instructions AIR:  $5 \text{ mg/m}^3$ , by a mass power > 25 g/h Danger grade of water: not expected

Other regulations: not announced

## 16. **Other information**

#### literature:

Unfallverhütungsvorschriften (VBG 15) Schweißen Schneiden und verwandte Verfahren DVS-Merkblatt 1201: Absaugung an Schweißarbeitsplätzen DVS-Faltblätter zum Arbeitsschutz beim Schweißen DVS-Fachbuch Unterweisung von Schweißern im Arbeitsschutz Kraume, Zober: Arbeitssicherheit und Gesundheitschutz in der Schweißtechnik

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