

For welding consumables and related products
 Conforms to Workplace Hazardous Materials Information System (WHIMS) Rev. Nov. 1988
 May be used to comply with Osha's Hazard Communication Standard, 29 CFR 1910.1200. Standard must be consulted for specific requirements.
 Maybe used to comply with **Council Directive 2006/121/EC** relating to the classification, packaging and labelling of dangerous substances.
 Blank spaces are not permitted. If any item is not applicable, or no information is available, the space must be marked to indicate that.

1. Product and Company Identification**1.1 Product information****Product type:**

solid wire electrode, high-alloyed

Product name:**NFL 110 Cr / 1.7339****1.2 Supplier:**

LAWITEX GmbH

Hitdorfer Str. 10 c

40764 Langenfeld

2. Composition/Information on Ingredients

Description:

This product contains of ≥ 1 weight
-% chrome and iron.

Risky ingredients:

This product contains no risky
ingredients

CAS-Nr.

7439-89-6

Type of Ingredient:

Fe

Ingredient [weight-%]:

50-100 %

Danger icon

not listed

Risk category:

not listed

3. Hazards Identification

Different kinds of fume and dust occur during the welding and grinding process. Nickel oxides might occur, which are classified as carcinogenic. In addition irritant substances such as fluorides and manganese oxides as well as fine dusts (mostly iron oxides) occur.

4. Emergency and first aid procedures

Remove from dust of fume exposure. If breathing has stopped perform artificial respiration. Summon medical aid immediately.

Inhalation:

If breathing is difficult, provide fresh air and call physician.

Skin contact:

For skin burns from arc radiation, see physician. Affected skin has to be washed carefully with soap.

Eye contact:

For radiation burns due to arc flash, see physician. Under flowing water wash out the wide opened eyelid

After swallow:

not listed

5. Fire fighting measures

possible fire extinguishing:

not usable, the product is neither
flammable nor explosive

not usable

6. Accidental release measures**Release**

not usable

7. Handling and Storage**7.1 Handling**

Advise of precaution measures:

UVV (VBG 15) has to be followed

7.2 Storage

Standards for stockrooms/container:

spezial standards for stockrooms/container
do not exist

Material Safety Data Sheet

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8. Exposure Controls/Personal Protection

8.1 **additional advises for technical machines** The measures under point 7.1 has to be taken into consideration

8.2 Components with working place related limit Values which must be supervised

Identification of Substance	CAS-No.	limit value
Manganese oxide (Mn ₃ O ₄)	1317-35-7	0,5 mg/m ³ (TRK) total weight
Fluorides	-	6 mg/m ³ (TRK) total weight
Ozone	10028-15-6	0,2 mg/m ³ (TRK) total weight

8.3 Personal safety equipment

Respiratory, hand, eye,
 Safety and hygienic protection follow UVV (VBG 15) §27 in the workroom drinking or eating is not allowed to

9. Physical and Chemical Properties

manifestation: solid wire electrode, high-alloyed
 safety relevant data: not applicable

10. Stability and Reactivity

avoid contact with acids and bases
 Product is stable until 1200C.

11. Toxicological Information

follow point 3

12. Ecological Information:

Welding consumables and materials could degrade/weather into components originating from the consumables or from the materials used in the welding process. Avoid exposure to conditions that could lead to accumulation in soils or groundwater.

13. Disposal Considerations

Waste Disposal Method:
 Prevent waste from contaminating the surrounding environment. Discard any product, residue, disposable, container or liner in an environmentally acceptable manner, in full compliance with federal, state and local regulations.

14. Transport Information

No international regulations or restrictions are applicable

15. Regulatory Information

15.1 registration mark	not listed
registration letter	not listed
Danger icon	not listed
Risk category	not listed
Security category	not listed

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15.2 national regulations

Advice of working restrictions

not usable

Malfunction V:

not usable

classification about VbF:

not usable

technical instructions AIR:

5 mg/m³, to a
stream > 25 g/h

Danger grade of water:

not expected

Other regulations:

not announced

16. Other information**literature:**

Unfallverhütungsvorschriften
(VBG 15) Schweißen Schneiden
und verwandte Verfahren
DVS-Merkblatt 1201: Absaugung
an Schweißarbeitsplätzen
DVS-Faltblätter zum Arbeitsschutz
beim Schweißen
DVS-Fachbuch Unterweisung von
Schweißern im Arbeitsschutz
Kraume, Zober: Arbeitssicherheit
und Gesundheitsschutz in der
Schweißtechnik