

For welding consumables and related products
 Conforms to Workplace Hazardous Materials Information
 System (WHIMS) Rev. Nov. 1988
 May be used to comply with Osha's Hazard Communication
 Standard, 29 CFR 1910.1200. Standard must be consulted for
 specific requirements.
 Maybe used to comply with **Council Directive 2006/121/EC**
 relating to the classification, packaging and labelling of
 dangerous substances.
 Blank spaces are not permitted. If any item is not applicable, or
 no information is available, the space must be marked to
 indicate that.

1. Product and Company Identification**1.1 Product information****Product type:** solid wire electrode, high-alloyed**Product name:** **NFL 135 / 1.4115**

1.2 Supplier: LAWITEX GmbH
 Hitdorfer Str. 10 c
 40764 Langenfeld

2. Composition/Information on Ingredients

Description: This product contains of ≥ 1 Gew.
 -% chrome, molybdenum and iron.

Risky ingredients:		
CAS-Nr.	7440-47-3	7439-89-6
Type of Ingredient:	Cr	Fe
Ingredient [weight-%]:	10-50%	50-100%
Danger icon	not listed	not listed
Risk category:	not listed	not listed

3. Hazards Identification

Different kinds of fume and dust occur during the welding and grinding process. Nickel oxides might occur, which are classified as carcinogenic. In addition irritant substances such as fluorides and manganese oxides as well as fine dusts (mostly iron oxides) occur.

4. Emergency and first aid procedures

Remove from dust of fume exposure. If breathing has stopped perform artificial respiration. Summon medical aid immediately.

Inhalation: If breathing is difficult, provide fresh air and call physician.

Skin contact: For skin burns from arc radiation, see physician. Affected skin has to be washed carefully with soap.

Eye contact: For radiation burns due to arc flash, see physician. Under flowing water wash out the wide opened eyelid

After swallow: not listed

5. Fire fighting measures

not usable, the product is neither flammable nor explosive
 not usable

possible fire extinguishing:

6. Accidental release measures

Release not usable

7. Handling and Storage**7.1 Handling**

Advise of precaution measures: UVV (VBG 15) has to be followed

7.2 Storage

Standards for stockrooms/container: special standards for stockrooms/container do not exist

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8. Exposure Controls/Personal Protection

8.1 **additional advises for technical machines** The measures under point 7.1 has to be taken into consideration

8.2 **Components with working place related limit Values which must be supervised**

Identification of Substance	CAS-No.	limit value
chromium	7440-47-3	1,0 mg/m ³ (TRK) total weight
molybdenum	7439-98-7	0,5 mg/m ³ (TRK) total weight
manganese oxide (Mn ₃ O ₄)	1317-35-7	0,5 mg/m ³ (TRK) total weight
fluorides	-	6,0 mg/m ³ (TRK) total weight
ozone	10028-15-6	0,2 mg/m ³ (TRK) total weight

8.3 **Personal safety equipment**

Respiratory, hand, eye,
 Safety and hygienic protection follow UVV (VBG 15) §27 in the workroom drinking or eating is not allowed to

9. Physical and Chemical Properties

manifestation: solid wire electrode, high-alloyed
 safety relevant data: not applicable

10. Stability and Reactivity

avoid contact with acids and bases
 Product is stable until 1200C.

11. Toxicological Information

follow point 3

12. Ecological Information:

Welding consumables and materials could degrade/weather into components originating from the consumables or from the materials used in the welding process. Avoid exposure to conditions that could lead to accumulation in soils or groundwater.

13. Disposal Considerations

Waste Disposal Method:
 Prevent waste from contaminating the surrounding environment. Discard any product, residue, disposable, container or liner in an environmentally acceptable manner, in full compliance with federal, state and local regulations.

14. Transport Information

No international regulations or restrictions are applicable

15. Regulatory Information

15.1 registration mark	not listed
registration letter	not listed
Danger icon	not listed
Risk category	not listed
Security category	not listed

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15.2 national regulations

Advice of working restrictions
Malfunction V:
classification about VbF:
technical instructions AIR:

not usable
not usable
not usable
5 mg/m³, to a
stream > 25 g/h
not expected
not announced

16. Other information**literature:**

Unfallverhütungsvorschriften
(VBG 15) Schweißen Schneiden
und verwandte Verfahren
DVS-Merkblatt 1201: Absaugung
an Schweißarbeitsplätzen
DVS-Faltblätter zum Arbeitsschutz
beim Schweißen
DVS-Fachbuch Unterweisung von
Schweißern im Arbeitsschutz
Kraume, Zober: Arbeitssicherheit
und Gesundheitsschutz in der
Schweißtechnik